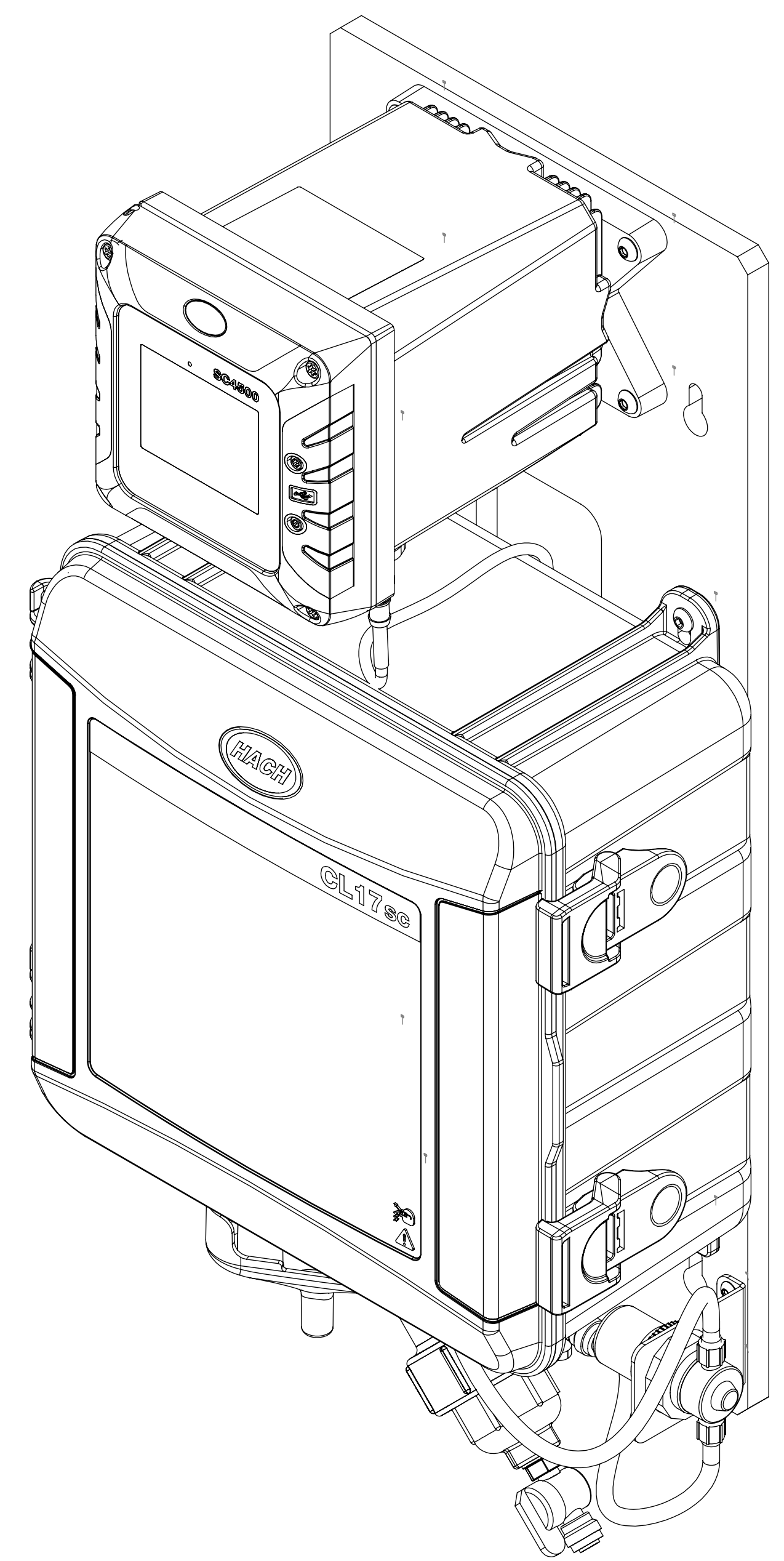
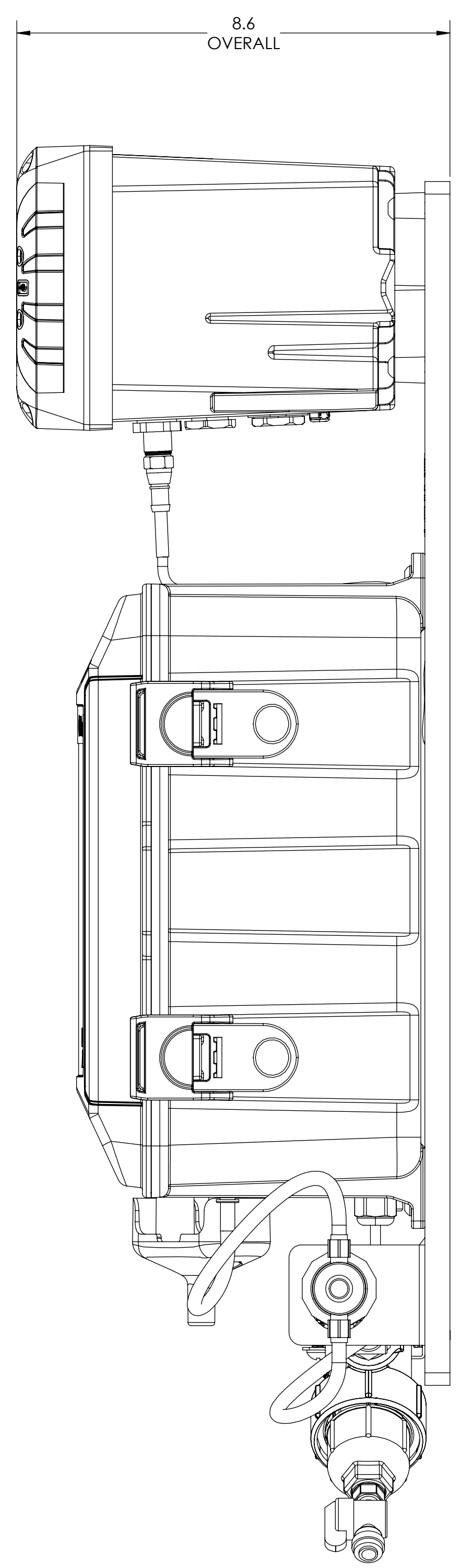
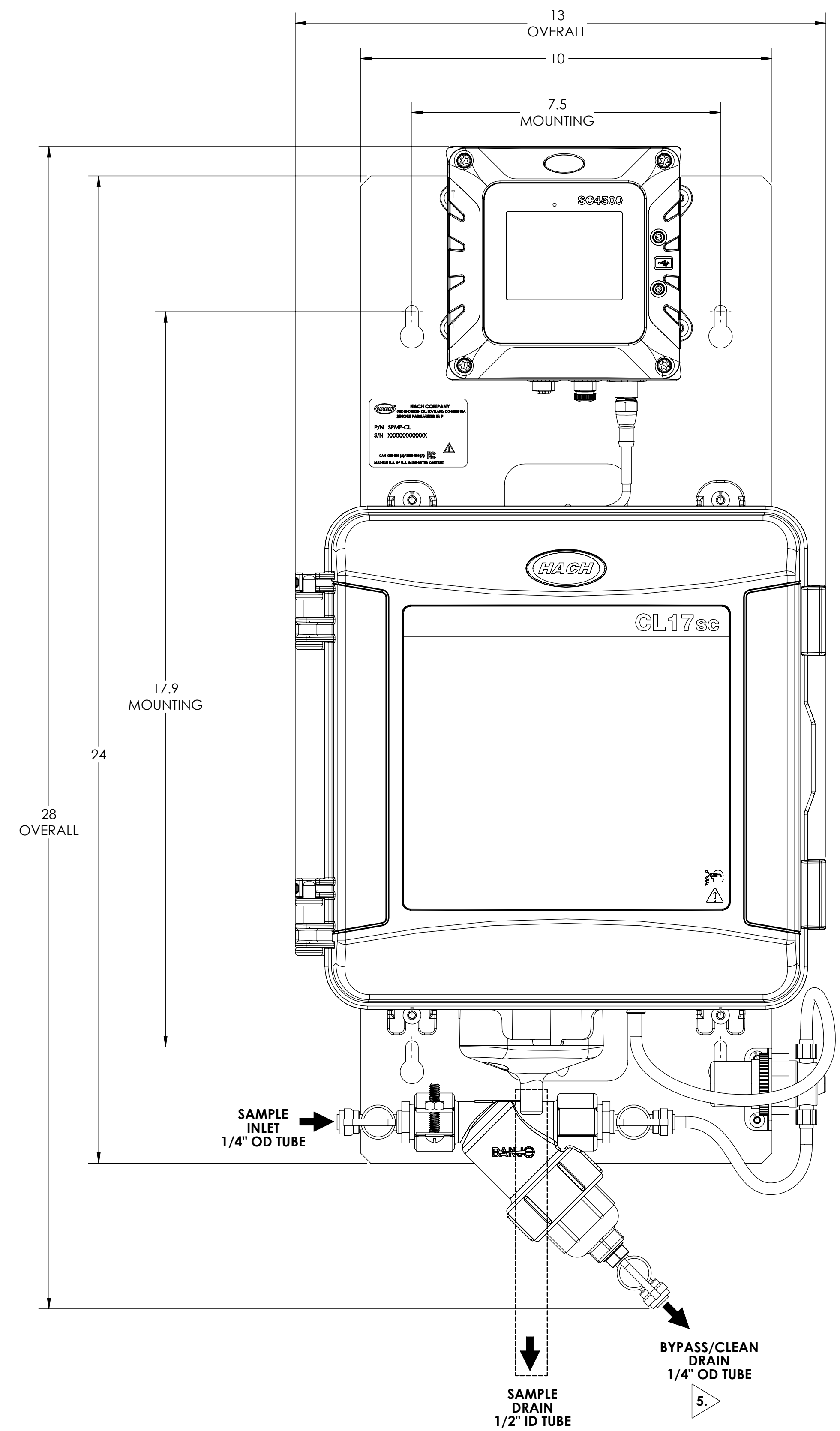


- NOTES:
1. ALL PARTS, MATERIALS AND PROCESSES SHALL COMPLY WITH HACH'S RESTRICTED MATERIALS SUPPLIER SPECIFICATION DOCUMENT, HACH P/N 8600000.
 2. INPUT PRESSURE TO INSTALLATION KIT MUST BE BETWEEN 1-75 PSIG
 3. SAMPLE PRESSURE AT THE INSTRUMENT MUST BE LESS THAN 5 PSIG
 4. THREADED CONNECTIONS SHOULD BE SEALED WITH PROVIDED TEFLON SEALING TAPE.
 5. BYPASS VALVE SHOULD BE SET SO THAT THERE IS CONSTANT FLOW WHILE INSTRUMENT IS FLUSHING.
 6. PRESSURE REGULATOR IS PRE-SET AT 4 PSI. THIS WILL RESULT IN APPROXIMATELY 80 ML OF FLUSH VOLUME/MEASUREMENT CYCLE, MEASURED AT INSTRUMENT DRAIN.

REVISION			
REV	DESCRIPTION	ECO #	DATE
A	PRODUCTION RELEASE		09/11/2023



PART CLASSIFICATION MINOR B	THE SOLID CAD FILE IS THE CONTROLLING AUTHORITY FOR PART GEOMETRY	ENGINEER	NAME	DATE	HACH COMPANY 5600 LINDBERGH DR. LOVELAND, CO. 80538
	UNLESS OTHERWISE SPECIFIED:	DRAWN	R. SHETTY	05/14/2023	
HACH MATERIAL PART NUMBER	DIMENSIONS ARE IN INCHES (MM)	CHECKED	R. SHETTY	6/27/2023	TITLE: SPMP - SC4500, CL17SC INTERPRET GEOMETRIC TOLERANCING PER: AS9145A 1994
NOTICE: HACH COMPANY CLAIMS PROPRIETARY RIGHTS IN THE INFORMATION DISCLOSED ON THIS DRAWING. IT IS ISSUED IN CONFORMANCE WITH THE INFORMATION IN THIS DRAWING ONLY AND MAY NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE EXPRESS WRITTEN PERMISSION OF HACH COMPANY.	TOLERANCES: X = ± 0.03 XX = ± 0.01 XXX = ± 0.005 ANGLES = ± 0.5°	PRODUCTION	Benjamin Sotther	9/11/2023	
	ALL HIDDEN PART FEATURES SHALL BE HELD TO SURFACE PROFILES AS FOLLOWS:	THIRD ANGLE PROJECTION 			SIZE DWG. NO. D SPMP-CL
	0.10 FOR FEATURES < 4.0" 0.20 FOR FEATURES > 4.0" - 10.0" 0.50 FOR FEATURES > 10.0"	DO NOT SCALE DRAWING			SCALE: 1:2 SHEET 1 OF 2